

CHEMICAL SAFETY CRAN COURSE

CRAN COURSE – AGENDA

1. Introduction to hazardous chemicals - hazard label.
2. Safety Data Sheet (SDS/MSDS).
3. CRAN chemicals.
4. Examples from BCE.
5. Good advices for chemical.

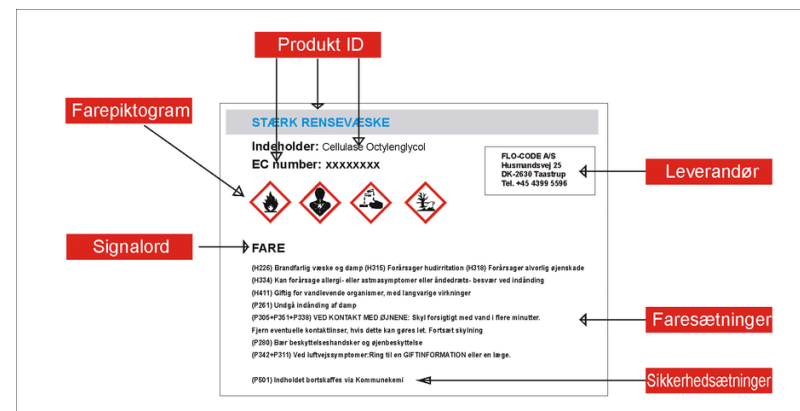
SAFETY AND REGULATIONS



Regulation on the execution of work no. 1839 from 14. December 2023:

- **§ 4. The work must, at all stages, be planned and organized in such a way that it can be carried out in a completely safe and healthy manner.**
- **§8** In the execution of the work, **the age, insight, work ability** and other prerequisites of the **employee must be taken into account.**
- **§ 16. Unnecessary exposure to substances and materials must be avoided.** The impact of substances and materials at work must therefore be reduced as much as reasonable taking into account the technical progress, and the limit values given by Arbejdstilsynet must not be exceeded.
- **§ 18.** The employer must ensure that each **individual employee, regardless of the nature and duration of the employment relationship**, receives adequate and appropriate training and instruction in performing the work in a safe manner.
- **§20.** The employer must ensure that employees from **a foreign company**, who perform work at the company receive appropriate instruction about the safety and health conditions at the company that are important for their work.

██████████



OVERVIEW OF HAZARD PICTOGRAMS

Physical hazards:



Explosives division 1.1
Explosives division 1.2
Explosives division 1.3
Explosives division 1.4
Explosives division 1.5
Explosives division 1.6



Flammable liquid, cat. 1, 2 and 3
Flammable solid, cat. 1 and 2



Oxidising liquid cat. 1, 2 and 3
Oxidising solid cat. 1, 2 and 3



Corrosive to metals



Gasses under pressure 4 groups
Compressed gas
Liquidfied gas
Refrigerated liquid gas
Dissolved gas

Health hazards.



Acute Tox. Oral cat. 1, 2 and 3
Acute Tox. Dermal cat. 1, 2 and 3
Acute Tox. Inhalation cat. 1, 2 and 3



STOT SE, cat. 1 and 2
STOR RE, cat. 1 and 2
Resp. Sens, cat 1, 1A and 1 B
Carc.
Mut.
Repr.
Asp. Tox.



Skin Corrosive , cat. 1
Eye Damage, cat. 1



Acute Tox. Oral cat. 4
Acute Tox. Dermal cat. 4
Acute Tox. Inhalation cat. 4
Skin Irritation , cat. 2
Eye Irritation, cat. 2
Skin Sens, cat. 1, 1 A and 1B
Ozone cat. 1

Environmental hazards:



Aq acute cat. 1.
Aq. chronic, cat 1 and 2

H- & P-STATEMENTS

H = Hazard - CLP - Annex III (Part I)

H200 – Physical hazards.

H250: Catches fire spontaneously if exposed to air.

H300- Health hazards.

H310: Fatal in contact with skin.

H400- Environmental hazards.

H401: Toxic to aquatic life.

P = Precaution (safety) - CLP - Annex IV (Part I)

P100 – 199 (General) - P102: Keep out of reach of children.

P200 – 299 (Prevention) - P230 Keep wetted with.

P300 – 399 (Response) - P310 Immediately call a poison center or doctor/physician.

P400 – 499 (Storage) - P402: Store in a dry place.

P500 – 599 (Disposal) - P501: Dispose of contents/container to



EUH-STATEMENTS – SUPPLEMENT

Introduced in order not to relax the EU's existing level of protection, which we knew before CLP.

Examples of EUH statements:

- EUH 029: Contact with water liberates toxic gas.
- EUH 066: Repeated exposure may cause skin dryness or cracking.
- EUH 071: Corrosive to the respiratory tract.
- EUH 380: May cause endocrine disruption in humans.
- EUH 430: May cause endocrine disruption in the environment.



SAFETY DATA SHEET:

SAFETY DATA SHEET
ABC Hard Surface Cleaner

SDS Revision Date: 10/22/2019

1. Identification

1.1. Product identifier
Product Identity: ABC Hard Surface Cleaner
Alternate Names: Cleaning Product, Product Class: Cleaner

1.2. Relevant identified uses of the substance or mixture and uses advised against
Intended use: See Technical Data Sheet.
Application Method: See Technical Data Sheet.


1.3. Details of the supplier of the safety data sheet
Company Name: The Sample Company
123 Main Street
Ypsilanti MI 48197
(800) 424-9300
(800) 123-1234

Emergency: CHEMTREC (USA)
Customer Service: The Sample Company

2. Hazard(s) Identification

2.1. Classification of the substance or mixture
Flam. Liq. 3;H226 Flammable liquid and vapor.
Skin Irrit. 2;H315 Causes skin irritation.
Eye Dam. 2A;H319 Causes serious eye irritation.
Skin Sens. 1;H317 May cause an allergic skin reaction.
Carc. 2;H351 Suspected of causing cancer.
STOT SE 2;H371 May cause damage to organs. Specific Target Organs: (Not Available)
Aquatic Chronic 3;H412 Harmful to aquatic life with long lasting effects.

2.2. Label elements


Warning

H226 Flammable liquid and vapor.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H351 Suspected of causing cancer.
H371 May cause damage to organs.
H412 Harmful to aquatic life with long lasting effects.
[Prevention]:
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.

A Safety Data Sheet, also known as SDS (Safety Data Sheet) or MSDS (Material Safety Data Sheet), is an important document for hazardous chemicals and products.

Protects the user:

Helps users of chemicals understand the potential hazards and by setting appropriate precautions, they can protect both humans and the environment.

Informs about the hazards:

Provides information on the hazards posed by a chemical, such as toxicity, fire hazard, reactivity, and chemical substances that can cause problems.

Indicates precautions:

Contains instructions on how to safely handle, store, use, and dispose of a chemical.

The supplier: It is a legal requirement that suppliers who sell chemicals are obliged to prepare and distribute SDSs for hazardous chemicals and products.

The user: Is responsible for obtaining, understanding and using correctly the hazardous chemicals as described in the SDS.

OBVIOUS HAZARDS



UNCLEAR HAZARDS



STOT SE, cat. 1 and 2
STOR RE, cat. 1 and 2
Resp. Sens, cat 1, 1A and 1 B
Carc.
Mut.
Repr.
Asp. Tox.



Acute Toxs. Oral cat. 4
Acute Tox. Dermal cat. 4
Acute Toxs. Inhalation cat. 4
Skin Irritation , cat. 2
Eye Irritation, cat. 2
Skin Sens, 1, 1 A and 1B
Ozone cat. 1

SAFETY DATA SHEET

SDS, section. **2.1 Classification** and section. **2.2 Labelling**.
SDS, section. **3 Composition/Information on ingredients**

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008

Flammable liquids (Category 2), H225

Eye irritation (Category 2), H319

Specific target organ toxicity - single exposure (Category 3), Central nervous system, H336

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 Label elements

Labelling according Regulation (EC) No 1272/2008

Pictogram

Signal Word

Danger

Sigma-Aldrich- 90872

The life science business of Merck operates as MilliporeSigma in the US and Canada

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Hazard statement(s)

H225

H319

H336

Precautionary statement(s)

P210

P233

P240

P241

P242

P305 + P351 + P338

Supplemental Hazard information (EU)

EUH066

Highly flammable liquid and vapor.

Causes serious eye irritation.

May cause drowsiness or dizziness.

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Keep container tightly closed.

Ground and bond container and receiving equipment.

Use explosion-proof electrical/ ventilating/ lighting/ equipment.

Use non-sparking tools.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Repeated exposure may cause skin dryness or cracking.

SECTION 3: Composition/information on ingredients

3.1 Substances

Formula

Molecular weight

CAS-No.

EC-No.

Index-No.

Component

Classification

Concentration

acetone

CAS-No.

EC-No.

Index-No.

Flam. Liq. 2; Eye Irrit. 2; STOT SE 3; H225, H319, H336

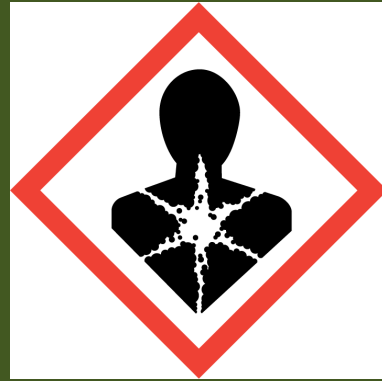
Concentration limits: >= 20 %: STOT SE 3, H336;

<= 100 %

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KRAN = CRAN

BECAUSE THERE ARE UNCLEAR HAZARDS,
A FOCUS HAS BEEN PLACED ON VERY HAZARDOUS CHEMICALS.

A METHOD THAT YOU CAN USE TO AVOID LETTING HAZARDOUS CHEMICALS INTO THE
UNIVERSITY IS TO MAKE A CRAN ASSESSMENT BEFORE PURCHASING A NEW
CHEMICAL/SUBSTANCE/PRODUCT/MATERIAL/MIXTURE.

DEFINITION OF CRAN

CRAN-chemicals are a term for the most harmful and hazardous chemical substances in the working environment. Depending on their harmful effects, CRAN substances are divided into four categories.

What is CRAN short for?

C = carcinogenic

R = Reproductive harmful (fetal harmful and/or devastating in the formation of functional egg and sperm)




A = Allergenic

N = Neuro toxic (damages the brain and nervous system)



Some substances appear on several lists, e.g. organic solvents, which can have both brain-damaging effects in adults and fetuses (N) as well as harmful effects on women's ability to have children (R).

C- CARCINOGENIC

Carcinogenic (CARC.)			
			
	Carc. 1 A	Carc. 1 B	Carc. 2
H350 May cause cancer	100 % > C ≥ 0,1%	100 % > C ≥ 0,1%	
H350i May cause cancer by inhalation	100 % > C ≥ 0,1%	100 % > C ≥ 0,1%	
H351 Suspected of causing cancer			100 % > C ≥ 1%
Signal Word	Danger	Danger	Warning

C -MUTAGENIC

Mutagenic (MUT)



	Mut. 1 A	Mut. 1 B	Mut. 2
H340 May cause genetic defects	100 % > C ≥ 0,1%	100 % > C ≥ 0,1%	
H341 Suspected of causing genetic defects			100 % > C ≥ 1%
Signal Word	Danger	Danger	Warning

C – EXAMPLE

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

Version 6.9
Revision Date 11.03.2025
Print Date 12.08.2025
GENERIC EU MSDS - NO COUNTRY SPECIFIC DATA - NO OEL DATA

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifiers

Product name : Chloroform

Product Number : 319988
Brand : SIGALD
Index-No. : 602-006-00-4
REACH No. : 01-2119486657-20-XXXX
CAS-No. : 67-66-3

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Manufacture of substances

1.3 Details of the supplier of the safety data sheet

Company : Merck Life Science ApS
Vandtårnsvej 62A,
DK-2860 SØBORG, DENMARK
Telephone : +45 43 56 59-20
Fax : +45 43 56 59-05
E-mail address : TechnicalService@merckgroup.com

1.4 Emergency telephone

Emergency Phone # : +(45)-6991 8573 (CHEMTREC)
+(45)-8212 1212 (Bispebjerg Hospital)
Ved akut udrykning og livsfare - 112

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Acute toxicity, (Category 4)	H302: Harmful if swallowed.
Acute toxicity, (Category 3)	H331: Toxic if inhaled.
Skin irritation, (Category 2)	H315: Causes skin irritation.
Eye irritation, (Category 2)	H319: Causes serious eye irritation.
Carcinogenicity, (Category 2)	H351: Suspected of causing cancer.
Reproductive toxicity, (Category 2)	H361d: Suspected of damaging the unborn child.

SIGALD- 319988

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Example:

Safety Data Sheet for Chloroform:

H351: Suspected of causing cancer.

§ 20 CLOSED FACILITY AND OTHER REQUIREMENTS



For many of the carcinogenic, mutagenic and reprotoxic chemicals listed in the "cancer" declaration Annex 1 and 2, it is stated **next to Laboratory use § 20**. This means that the work process may only take place in a **closed facility or in any other way that prevents the release of the substances or materials, so that any influence from this is excluded to the extent**.

A well-functioning fumehood, where inspections/measurements are carried out before use, checked annually by AU facility and have a certificate of trace gas measurement, can meet the above conditions.

Good laboratory practice for fumehoods, such as hatch opening, alarming, setting up equipment in relation to flow, cleaning, etc. must be followed.

Example: Chloroform, dichlormethan and formaldehyde.

There may be other requirements.

- ✓ § 5 Prohibition of use, the Danish Working Environment Authority may permit a deviation, requires an application.

Example: Benzidin, 2-naphthylamin and 4-aminobiphenyl.

- ✓ § 17 may only be handled by an employee with a special section 17 education.

Example : Work involving exposure to fumes from metal welding (welding fumes).



Indeholder et stof der
er omfattet af dansk
arbejds miljøregulering
med hensyn til kræft risiko

- ✓ §21 The work with the chemical must be effectively separated from other workplaces.
- ✓ § 32 must be stored behind a lock.
- ✓ § 30-34 containers must be marked according to CLP, waste must be marked with the yellow cancer mark.
- ✓ §45 Accidents – go to next slide.
- ✓ § 47-50 requires special approval from the Danish Working Environment Authority before work can begin.
Example : Hexachlorbenzen, p-cresidin and 1,2-dimethylhydrazine.

R- REPRODUCTION TOXIC

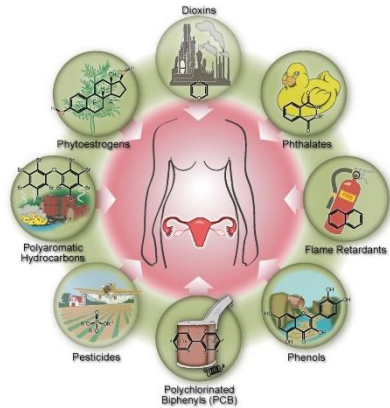
Reproduction toxic (REPR.)



	Repr. 1 A	Repr. 1 B	Repr. 2	Lact.
H360 F or D May damage fertility or the unborn child	100 % > C ≥ 0,3%	100 % > C ≥ 0,3%		
H361 f or d Suspected of damaging fertility or the unborn child			100 % > C ≥ 3%	
H362 May cause harm to breast-fed children				100 % > C ≥ 0,3%
Signal Word	Danger	Danger	Warning	-

R- ENDOCRINE DISRUPTERS

Endocrine disrupters (ED HH)		
	ED HH 1	ED HH2
EUH380 May cause endocrine disrution in humans	100 % > C ≥ 0,1%	
EUH381 Suspected of causing endocrine disrution in humans		100 % > C ≥ 1%
Signal Word	-	-



R – EXAMPLE

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

Version 6.16

Revision Date 02.01.2025

Print Date 12.08.2025

GENERIC EU MSDS - NO COUNTRY SPECIFIC DATA - NO OEL DATA

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifiers

Product name : Cadmium

Product Number : 414891

Brand : Aldrich

Index-No. : 048-002-00-0

REACH No. : A registration number is not available for this substance as the substance or its uses are exempted from registration or the annual tonnage does not require a registration.

CAS-No. : 7440-43-9

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Manufacture of substances

1.3 Details of the supplier of the safety data sheet

Company : Merck Life Science ApS
Vandtårnsvej 62A,
DK-2860 SØBORG, DENMARK

Telephone : +45 43 56 59-20

Fax : +45 43 56 59-05

E-mail address : TechnicalService@merckgroup.com

1.4 Emergency telephone

Emergency Phone # : +(45)-6991 8573 (CHEMTREC)
+(45)-8212 1212 (Bispebjerg Hospital)
Ved akut udrykning og livsfare - 112

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Acute toxicity, (Category 2) H330: Fatal if inhaled.

Germ cell mutagenicity, (Category 2) H341: Suspected of causing genetic defects.

Carcinogenicity, (Category 1B) H350: May cause cancer.

Reproductive toxicity, (Category 2) H361fd: Suspected of damaging fertility.
Suspected of damaging the unborn child.

Aldrich- 414891

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Example:

Safety Data Sheet for Cadmium:

H361fd: Suspected of damaging fertility and suspected of damaging the unborn child

A – ALLERGY/SENSITIZING



Sensitisers	H317 Skin sensitisers 	H334 Respiratory Sensitisers 	
Tabel 3.4.6	All physical states	Solid/Liquid	Gas
Category 1 Documentation	≥ 0,1%	≥ 0,1%	≥ 0,1%
Sub category 1A Frequent occurrence – high probability	≥ 0,01%	≥ 0,01%	≥ 0,01%
Sub category 1B Low incidence – low probability	≥ 0,1%	≥ 0,1%	≥ 0,1%

ALLERGI OG ASTMA

Allergener som pollen og husstøvmider kan forårsage en betændelsestilstand i næsen, som kan sprede sig til lungerne

ALLERGI-SYMTOMER

- Tilstoppet eller løbende næse
- Kløende næse
- Nysen

ASTMA-SYMTOMER

- Hoste og hvesen (pibende vejtrækning)
- Vejtrækningsbesvær
- Trykken for brystet



polleneye.a



H317 May cause an allergic skin reaction
Causes allergic reaction on skin contact.



H334 May cause allergy or asthma symptoms or breathing
Induces hypersensitivity of the respiratory tract when inhaled.

A – EXAMPLE



SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006

Version 7.7
Revision Date 24.06.2025
Print Date 12.08.2025
GENERIC EU MSDS - NO COUNTRY SPECIFIC DATA - NO OEL DATA

SECTION 1: Identification of the substance/mixture and of the company/undertaking

- 1.1 Product identifiers**
Product name : Nickel(II) chloride
- Product Number : 339350
Brand : Aldrich
Index-No. : 028-011-00-6
REACH No. : A registration number is not available for this substance as the substance or its uses are exempted from registration or the annual tonnage does not require a registration.
CAS-No. : 7718-54-9
- 1.2 Relevant identified uses of the substance or mixture and uses advised against**
Identified uses : Laboratory chemicals, Manufacture of substances
- 1.3 Details of the supplier of the safety data sheet**
Company : Merck Life Science ApS
Vandtårnsvej 62A,
DK-2860 SØBORG, DENMARK
- Telephone : +45 43 56 59-20
Fax : +45 43 56 59-05
E-mail address : TechnicalService@merckgroup.com
- 1.4 Emergency telephone number**
Emergency Phone # : +(45)-6991 8573 (CHEMTREC)
+(45)-8212 1212 (Bispebjerg Hospital)
Ved akut udrykning og livsfare - 112

SECTION 2: Hazards identification

- 2.1 Classification of the substance or mixture**
Acute toxicity, (Category 3) H301: Toxic if swallowed.
Acute toxicity, (Category 3) H331: Toxic if inhaled.
Skin irritation, (Category 2) H315: Causes skin irritation.
Respiratory sensitisation, (Category 1) H334: May cause allergy or asthma symptoms or breathing difficulties if inhaled.









Example:
Safety Data Sheet for Nickel(II)chloride:

H317 May cause an allergic skin reaction.
H334 May cause allergy or asthma symptoms or breathing

N - NEUROTOXIC

Specific target organ toxicity is defined as specific, non-lethal target organ toxicity resulting from a single, prolonged or repeated exposure to a substance or mixture. All significant health effects that may involve disability, both reversible and non-reversible, immediate and/or delayed are covered. CRAN chemicals – damage to the central nervous system – CNS.

STOT-single	Category 1	Category 2	Category 3	Category 3
	H370 Causes damage to organs. State route of exposure and all organs affected, if known.	H371 May cause damage to organs. State route of exposure and all organs affected, if known.	H335 May cause respiratory irritation.	H336 May cause drowsiness or dizziness.
Pictogram				
	Danger	Warning	Warning	Warning

STOT-repeated	Category 1	Category 2
	H372 Causes damage to organs through prolonged or repeated exposure.	H373 May causes damage to organs through prolonged or repeated exposure.
Pictogram		
	Danger	Warning

N – EXAMPLE

Sigma-Aldrich.

www.sigmaaldrich.com

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

Version 8.0

Revision Date 05.03.2025

Print Date 12.08.2025

GENERIC EU MSDS - NO COUNTRY SPECIFIC DATA - NO OEL DATA

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifiers

Product name : 2-propanol, BioRenewable, anhydrous

Product Number : 937142

Brand : Sigma-Aldrich

Index-No. : 603-003-00-0

REACH No. : 01-2119457558-25-XXXX

CAS-No. : 67-63-0

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Manufacture of substances

1.3 Details of the supplier of the safety data sheet

Company : Merck Life Science ApS
Vandtårnsvej 62A,
DK-2860 SØBORG, DENMARK

Telephone : +45 43 56 59-20

Fax : +45 43 56 59-05

E-mail address : TechnicalService@merckgroup.com

1.4 Emergency telephone

Emergency Phone # : +(45)-6991 8573 (CHEMTREC)
+(45)-8212 1212 (Bispebjerg Hospital)
Ved akut udrykning og livsfare - 112



Example:

Safet Data Sheet for 2-Propanol:

H336: May cause drowsiness or dizziness.

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Flammable liquids, (Category 2) H225: Highly flammable liquid and vapor.

Eye irritation, (Category 2) H319: Causes serious eye irritation.

Specific target organ toxicity - single exposure, (Category 3), Central nervous system H336: May cause drowsiness or dizziness.

CRAN CHEMICALS AND H-STATEMENTS



H350 May cause cancer.

H350i May cause cancer by inhalation.

H351 Suspected of causing cancer.

H340 May cause genetic defects

H341 Suspected of causing genetic defects.

H360 May damage fertility or the unborn child.

H361 Suspected of damaging fertility or the unborn child.

H362 May cause harm to breast-fed children (*no hazard pictogram*).

EUH380 May cause endocrine disruption in humans (no hazard pictogram).

EUH381 Suspected of causing endocrine disruption in humans (no hazard pictogram).

H317 May cause an allergic skin reaction.

H334 May cause allergy or asthma symptoms or breathing.

H370 Causes damage to organs.

H371 May cause damage to organs.

H372 Causes damage to organs through prolonged or repeated exposure.

H373 May causes damage to organs through prolonged or repeated exposure.

H335 May cause respiratory irritation.

H336 May cause drowsiness or dizziness.



CRAN CHEMICALS



The working environment must ensure that employees are not exposed to hazardous chemical substances and that the necessary precautions are taken when such substances are used.

Substitution obligation:

If possible, CRAN substances should be replaced by substances that are less hazardous.

Risk assessment:

Employers must carry out a written chemical risk assessment, that tell the user if there is a risk for exposure and which preventive measures must be taken before starting the work.

TEMPLATE FOR CRAN RISK ASSESSMENT

STAFF AU.DK

STAFF SERVICE AT AU » HR

HR

» Your HR guide

» Working Environment

» The occupational health and safety organisation

» Workplace Assessment (WPA)

» Workplace culture at AU

» Psychological work environment

» Physical work environment

» Screen glasses

» Indoor climate

» The home workstation

» Risk assessment

» Chemistry and biology

» Fume cupboard

» Pregnant and breastfeeding women

» Biological

» Chemical Risk Assessment

» Hazardous waste - what is that?

» Dangerous goods- what is that?

» Chemicals

» Flammable chemicals

» Moving chemicals

» Toxic chemicals

» Green chemicals

» Carcinogenic, mutagenic and reproductive toxic chemicals

» Precursors - explosive substances

» Kios

Carcinogenic, mutagenic and reproductive toxic chemicals

The manufacture, use and handling of carcinogenic, mutagenic and reprotoxic chemicals in the workplace are regulated by the Danish Working Environment Authority's executive order, which are supplementary rules to the general rules for working with hazardous chemicals.

Before commencing the work, it is essential to ensure that all necessary obligations are fulfilled:

Definition of a carcinogenic, mutagenic, and reproductive toxic substance or mixture

Substitution requirements

Requirement for risk assessment

Training/instruction

Prohibition - \$5 chemicals

Education requirements - \$17 chemicals

Closed facility - well-functioning fume hood - \$20 chemicals

Requirement for separation from other workplaces - \$21

Template Chemical Risk Assessment

Report for exposure/accident

RISIKOVURDERING FOR ARBEJDE MED FARLIGE STOFFER OG MATERIALER, HERUNDER ARBEJDE MED KRÆFTFREMKALDENDE, MUTAGENE OG REPRODUKTIONSTOKSISKE STOFFER OG MATERIALER.

NAVN PÅ PROCES ELLER EKSPERIMENT, SOM RISIKOVURDERINGEN DÆKKER

RISIKOVURDERINGEN VEDRØRER

Bygning: Lokale:

FORTEGNELSE OVER VEDLAGTE SIKKERHEDSDATABLADE (SDS) OG ARBEJDSFORSKRIFTER/PROTOKOLLER.

Dato:

Udfærdiget af: Underskrift

Formelt ansvarlig for projektet*: Underskrift

Arbejdsmiljøgruppen informeret: Underskrift

BESKRIVELSE AF ARBEJDSPROCESSEN

En oversigt over arbejdsprocessen kan evt. laves, som et flowdiagram med opdeling i delprocesser (ikke absolut nødvendigt). I stedet for at beskrive arbejdsprocessen her kan der henvises til relevant(e) arbejdsforskrift(er), der vedlægges skemaet.

ANVENDTE STOFFER og PRODUKTER

Her oplistes de anvendte stoffer og materialer.

SUBSTITUTIONSOVERVEJELSER

Her redegøres for, hvad der er gjort af forsøg og overvejelser i forhold til substitution af farlige kemikalier eller arbejdsprocesser. Husk, at det også er substitution af små mængder i stedet for store mængder. Bemærk, at det er lovkrav, at man foretager sådanne substitutionsovervejelser!

VÆSENTLIGE FARER FRA FARLIGE STOFFER OG PRODUKTER

Her oplistes de væsentlige farer, f.eks. kræftfremkaldende, mutagene eller reproduktionstoksiske farer.

IDENTIFIKATION AF DE VÆSENTLIGE FARER FOR EKSPONERING VED ARBEJDSPROCESSEN

Hentes ind fra arbejdsforskrifterne - eksempelvis i relation til sammenblanding af kemikalier, udsættelse for kulde, varme og tryk - f.eks. glasudstyr under vakuum med risiko for sprængning. Husk også mulig risiko ved arbejde med eksempelvis forsøgsdyr, patienter samt feltarbejde.

NØDVENDIGE FOREBYGGENDE FORANSTALTNINGER

(Der kan henvises til relevante SDS, der i givet fald skal vedlægges skemaet)

Tekniske foranstaltninger - Ventilation

kontroller, at stinksabot er godkendt til arbejde med de relevante stoffer/materialer

Stinksabot

Punktaug

Sikkerhedskabinet LAF-bænk, der beskytter brugeren

Andet: beskriv

<https://medarbejdere.au.dk/en/administration/hr/workingenvironment/physical-work-environment/chemistry-and-biology/carcinogenicsubstances>



§45 ACCIDENTS – EXPOSURE TO CARCINOGENIC, MUTAGENIC AND/OR REPRODUCTIVE TOXIC CHEMICALS.

STAFF.AU.DK

STAFF SERVICE AT AU » HR

HR

Your HR guide

Working Environment

The occupational health and safety organisation

Workplace Assessment (WPA)

Workplace culture at AU

Psychological work environment

Physical work environment

Screen glasses

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The home workstation

Risk assessment

Chemistry and biology

Fume cupboard

Pregnant and breastfeeding women

Biological

Chemical Risk Assessment

Hazardous waste - what is that?

Dangerous goods- what is that?

Chemicals

Flammable chemicals

Moving chemicals

Toxic chemicals

Green chemicals

Carcinogenic, mutagenic and reproductive toxic chemicals

Precursors - explosive substances

Kiros

Carcinogenic, mutagenic and reproductive toxic chemicals

The manufacture, use and handling of carcinogenic, mutagenic and reprotoxic chemicals in the workplace are regulated by the Danish Working Environment Authority's executive order, which are supplementary rules to the general rules for working with hazardous chemicals.

Before commencing the work, it is essential to ensure that all necessary obligations are fulfilled:

Definition of a carcinogenic, mutagenic, and reproductive toxic substance or mixture

Substitution requirements

Requirement for risk assessment

Training/instruction

Prohibition - §5 chemicals

Education requirements -§17 chemicals

Closed facility - well-functioning fume hood - §20 chemicals

Requirement for separation from other workplaces - §21



SKEMA 2 – EKSPONERING CRM

Registrering af personer der er blevet eksponeret i forbindelse med arbejde med kræftfremkaldende, mutagen eller reproduktionstoksiske stoffer og materialer.

Skemaet anvendes **KUN** i følgende tilfælde:

- Ved uheld/ulykker, hvor der er sket en eksponering.
- Hvor det på basis af risikovurderingen er konkluderet, at der er en reel risiko for eksponering.

Skemaet udfyldes af den ansatte, der arbejder med stoffet/produktet i samarbejde med den ansvarlige leder (forsker, vejleder eller kursusansvarlig).

Ansaret for udfyldelse af skemaet ligger hos den ansvarlige leder.

NAVN PÅ PROCES ELLER EKSPERIMENT SOM RISIKOVURDERINGEN DÆKKER

ARBEJDSSTED
Angiv bygning og <u>lokalenummer</u> , hvor stoffet/produktet anvendes. Hvis opbevaringsrummet er forskellig fra anvendelsesrummet, angives bygning og <u>lokalenummer</u> på opbevaringsrummet.

INSTITUT:	BYGNING:	LOKALE:
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OPBEVARINGSSTED (Kun ændringer i forhold til ovenstående beskrives!)		
INSTITUT:	BYGNING:	LOKALE:

ANSVARLIG LEDER OG MEDARBEJDER
Angiv navn m.v. på den person, der igangsætter brugen af stoffet/produktet (ansvarlig leder), samt navn og CPR-nummer på den medarbejder, der under den ansvarlige leders ansvar, arbejder med stoffet/materialet.



SKEMA 2 – EKSPONERING CRM

FORTEGNELSE OVER VEDLAGTE SIKKERHEDSDATABLADE (SDS)

STOF/PRODUKT
Anfær stofnavn(e) på det(de) kræftfremkaldende, mutagene eller reproduktionstoksiske stoff(er) og CAS numre.

Stofnavn(e):

CAS nr.:

ARBEJDETS ART OG UDFØRELSE (Risikovurdering for arbejde med farlige stoffer og produkter vedlagt).
(Ikke nødvendigt at udfylde: der henvises til den udarbejdede risikovurdering).

ANVENDT MÆNGDE			
Angiv den anvendte mængde, eks. mg/dag, g/måned eller totalmængde.			
mg/dag	mg/uge	g/måned	totalmængde

ANTAL ARBEJDS TIMER MED STOFFET/PRODUKTET				
Angiv tidsforbrug, eks. timer pr. dg/uge/måned/år eller total tidsforbrug.				
timer/dag	timer/uge	timer/måned	timer/år	total tidsforbr.

PERIODE FOR ARBEJDE MED STOFFET/PRODUKTET	
Angiv, hvornår arbejdet er påbegyndt og afsluttet, dato og år.	
Påbegyndt dato:	Afsluttet dato:

UNDERSKRIFTER
Underskrift fra ansvarlig leder samt medarbejder. Dokumentet udskrives, indscannes og mail HR Udvikling og Arbejdsmiljø (mailto:arbejdsmiljo@au.dk), der opbevarer det i elektronisk form.


Ansvarlig leder: _____ Dato: _____

§45 An accident form must be completed **if an exposure has occurred**. The form is sent to AU HR, via your local occupational health and safety organisation – **the form is stored for 40 years for carcinogenic chemicals and 5 years for reprotoxic chemicals.**



BCE EXAMPLES

BCE – EXAMPLE FOR SPENT CO-LTFT CATALYST

Label elements	
	South Africa. GHS Classification and Labelling of Chemicals - SANS 10234
Pictogram	
Signal word	Danger
Hazard statements	H317: May cause an allergic skin reaction. H334: May cause allergy or asthma symptoms or breathing difficulties if inhaled. H350i: May cause cancer by inhalation. H413: May cause long lasting harmful effects to aquatic life.

SECTION 8. Exposure controls/personal protection

Components with workplace control parameters	
NATIONAL OCCUPATIONAL EXPOSURE LIMITS	
Contains no substances with occupational exposure limit values.	
Exposure controls	
Engineering measures	
Provide sufficient air exchange and/or exhaust in work rooms.	
Personal protective equipment	
Respiratory protection	Effective dust mask
Hand protection	Impervious gloves
Eye protection	Safety glasses with side-shields
Skin and body protection	Protective suit Safety shoes
Hygiene measures	Wash hands thoroughly after handling.

Print Date 29.05.20191000000088506/11

Contains 13-19% cobolt and 2-7% cobolt oxide, labbeled with:

H317: May cause an allergic skin reaction.
H334: May cause allergy or asthma symptoms or breathing
H350i: May cause cancer by inhalation.
H413: May cause long lasting harmful effects to aquatic life.



1. CRAN Chemical – Consider substitution.

2.Go through the work process and think in particular about exposure via inhalation and skin contact. What are the quantities and frequency?

3.Should it be handled as powder or liquid form? If powder, can dust form in the process? If liquid, can particles form that can be inhaled?
What are the quantities and frequency? Attention to waste collection is harmful to the aquatic environment.
Make sure to encapsulate the work task, as well as use personal protective equipment (ventilation, coat/work clothes, gloves and glasses) respiratory protection if no ventilation.



The safety data sheet is deficient in point 8, which states, for example: Effective dust mask, what is effective, dust filter 1,2 or 3? The same with the gloves?
It is important that you get back to the supplier and ask them to state it specifically in the safety data sheet.

BCE – EXAMPLE

DURASYN 164 POLYALPHAOLEIN

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Substance

[Classification according to Regulation \(EC\) No. 1272/2008 \[CLP/GHS\]](#)

Asp. Tox. 1, H304

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms :



Signal word : Danger


Hazard statements : H304 - May be fatal if swallowed and enters airways.

[Precautionary statements](#)

General

- : P103 - Read label before use.
- : P102 - Keep out of reach of children.
- : P101 - If medical advice is needed, have product container or label at hand.

Prevention

- :  Do not ingest.

Response

- : P301 + P310 + P331 - IF SWALLOWED: Immediately call a POISON CENTER or physician. Do NOT induce vomiting.

Storage

- : P405 - Store locked up.

Disposal

- : P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazardous ingredients :  Ec-1-ene, trimers, hydrogenated

Supplemental label elements : Not applicable.

Date of issue/Date of revision : 13/06/2019 Date of previous issue : 07/12/2018 Version : 8 2/22

United Kingdom (UK)

ENGLISH

Labeled with:

H304: May be fatal if swallowed and enters airways.

Not CRAN chemical – but still a hazardous chemical.



1. Consider substitution.

2. Go through the work process and think in particular about exposure via ingestion and inhalation of particles/aerosols. What are the quantities and frequency?

Should it be handled as powder or liquid form?

If liquid - should it be used in a way that can form particles, e.g. by pouring, or should it be sprayed so that aerosols can form?

Make sure to encapsulate the work task, as well as use personal protective equipment (fume hood, labcoat, gloves, glasses)



The safety data sheet is deficient in point 8, which states, for example: Use nitrile gloves, but it does not say the thickness of the nitrile glove, the same with respiratory protection – it must say something more specific.

However, this is in short supply for many safety data sheets, but it is important to get back to the supplier and ask them to state it specifically in the safety data sheet.

BCE – EKSEMPEL FOR REACTION WATER


No hazardous labelling?

Contains alcohols: 1,5% methanol, ethanol, n-propanol and n-butanol.

In section 15 a old hazard phrases is stated: R22 and R36/38- harmful if swallowed and irritation to skin and eyes.

A defective safety data sheet!

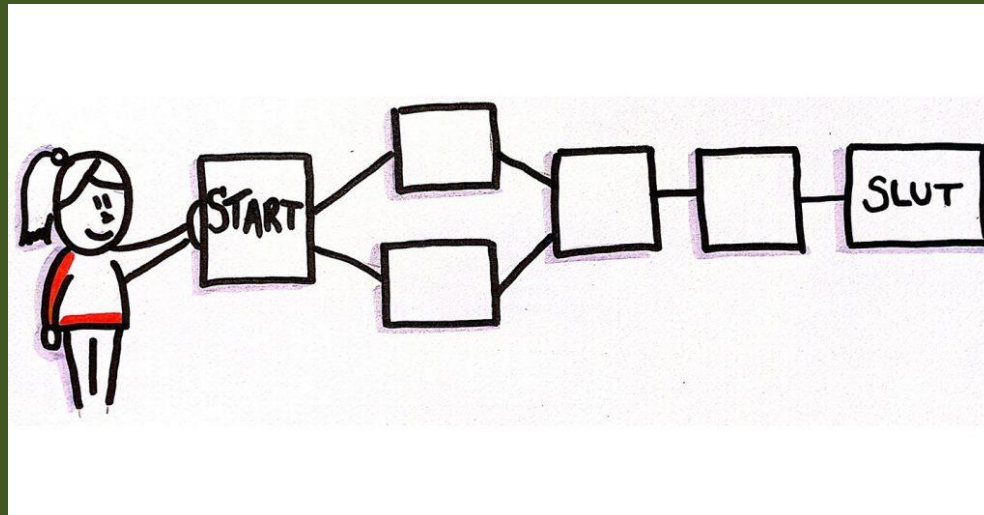
Ask the supplier for an updated safety data sheet that meets the requirements of the EU (REACH).

Section 8. Exposure Controls/Personal Protection	
Engineering Controls	Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of vapors below their respective threshold limit value. Ensure that eyewash stations and safety showers are proximal to the work-station location.
Personal Protection	
Eyes	Safety glasses.
Body	Lab coat.
Respiratory	Wear appropriate respirator when ventilation is inadequate.
Hands	Gloves, Butyl rubber.
Feet	Not applicable.
Protective Clothing (Pictograms)	
Personal Protection in Case of a Large Spill	Splash goggles. Full suit. Boots. Gloves. Suggested protective clothing might not be sufficient; consult a specialist BEFORE handling this product.
Product Name	Exposure Limits
1) MAY CONTAIN TRACES OF LOWER	

Material Safety Data Sheet			
Section 1. Chemical Product and Company Identification			
Common Name	REACTION WATER	Code	Not available.
Supplier	Sasol Technology P.O. Box 1 Sasolburg 9570 South Africa.	MSDS#	Not available.
		TSCA 8(b) inventory	TSCA 8(b) inventory: Water; Methanol; Ethanol; n-Propanol; n-Butanol
Synonym	None	Validation Date	12/6/99
Trade name	None	Print Date	12/6/99
Material Uses	Not available.	Responsible Name	Ichlohonolo B Mothebe
Manufacturer	Sasol Technology P.O. Box 1 Sasolburg 9570 South Africa.	In Case of Emergency	CALL: +27 16 960 2925 OR LOCAL: 0800 11 28 90 INTERNATIONAL: +27 17 610 4444
Section 2. Composition and Information on Ingredients			
Name	CAS #	% by Weight	Exposure Limits
1) MAY CONTAIN TRACES OF LOWER ALCOHOLS: 2) Methanol	67-56-1	1.5	TWA: 200 STEL: 250 CEIL: 200 (mg/m³) from ACGIH (TLV) [United States] TWA: 200 STEL: 250 from OSHA (PEL) [United States]
3) Ethanol	64-17-5		TWA: 1880 (mg/m³) from ACGIH (TLV) [United States] TWA: 1000 (ppm) from OSHA (PEL) [United States] TWA: 1900 (ppm) from OSHA (PEL) [United States] TWA: 1900 (mg/m³) from OSHA (PEL) [United States]
4) n-Propanol	71-23-8		TWA: 200 STEL: 250 (ppm) from ACGIH (TLV) [United States] [1996] Inhalation Respirable. TWA: 200 STEL: 250 from OSHA (PEL) [United States] [1994] Inhalation Respirable.
5) n-Butanol	71-36-3		CEIL: 152 (mg/m³) from ACGIH (TLV) [United States] SKIN TWA: 100 CEIL: 50 (ppm) from ACGIH (TLV) [United States] SKIN TWA: 300 CEIL: 152 (ppm) from OSHA (PEL) [United States] TWA: 300 (mg/m³) from OSHA (PEL) [United States]
Section 3. Hazards Identification			
Physical State and Appearance	Liquid.		
Emergency Overview	Keep away from heat, sparks and flame. Keep container closed. Use only with adequate ventilation. Avoid exposure during pregnancy.		
Routes of Entry	Inhalation. Ingestion.		
Potential Acute Health Effects			
Eyes	Slightly hazardous in case of eye contact (irritant).		
Skin	Sensitization of the product: Not available. Slightly hazardous in case of skin contact (irritant). Skin inflammation is characterized by itching, scaling, reddening, or, occasionally, blistering.		
Inhalation	Slightly hazardous in case of inhalation.		
Continued on Next Page		Validation Date: 12/6/99	



ADVICES FOR CHEMICALS



CHEMICALS

Receiving



Is the chemical received hazardous?

Can the hazard label be read and understood?
CLP-marking.



Was a Safety Data Sheet (SDS) included or a link to it?
Is the chemical registered in Kiros?



Is it a **CRAN** chemical?



Ulykke i Tianjin 2015



How should the chemical be stored, are there special conditions that must be taken into account?

- Toxic chemicals (H300, H301, H310, H311, H330, H331 and H370),
Carcinogenic (H350),
Mutagenic (H340),
Reproductive toxic (H360) there is a requirement for storage under lock - [Sikker opbevaring af gifte \(mst.dk\)](#)



- **Flammable liquids** are limited by **storage units** - [Brandfarlige og brændbare væsker \(brs.dk\)](#)



- **Gasses** are limited by **storage units** - [Microsoft Word - 101217_Vejledning om gasser.doc \(bsik.dk\)](#)



- Corrosive chemicals must be stored below eye level.



- Chemicals that react dangerously with each other must not be stored together - Segregation.
Example: Acids and bases - [Opbevaring af laboratoriekemikalier - HK \(yumpu.com\)](#)

CHEMICALS

Handling

Is a **chemical risk assesment** prepared?

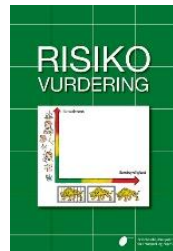
Which **preventive measures** should be used?

Which **personal protective equipments** should be used?

Is a **training/instruction** performed?

Are there any special rules that are taken into account before the work begins?

- Working with carcinogenic and mutagenic chemicals requires a risk assessment, which must first be approved by the local AMG.
[Foranstaltninger til forebyggelse af kræft- og kræftrelaterede sygdomme ved arbejde med stoffer og materialer - Arbejdstilsynet](#)
- Working with flammable liquids > 10 litres and explosive chemicals requires an assessment of whether it is an ATEX zone or not. If there are ATEX zones, an ATEX risk assessment (WPA) must be prepared.
[Bekendtgørelse om elektrisk materiel og elektriske sikringssystemer til anvendelse i en potentielt eksplosiv atmosfære \(retsinformation.dk\)](#)
- Working with epoxy and isocyanates requires a statutory education - [Arbejdstilsynet epoxy- og isocyanatholdige produkter](#)
- There are restrictions for pregnant and breastfeeding women on which chemicals they can handle, a risk assessment must be carried out.
[Gravides og ammendes arbejdsmiljø - Arbejdstilsynet \(at.dk\)](#)
- Working with pesticides may require special training - [Professionel bruger \(mst.dk\)](#)





What should happen for each point where a risk of exposure has been identified in the event of an accident?

Should personal protective equipment be used?

Where is the fire extinguishing equipment, running water, emergency shower, eyewash etc.?

Should the area be closed off and building evacuated?

Example.:

- A. If a chemical spill occurs in the fumehood, collect it with damp paper that is collected for the waste container, change gloves and possibly labcoat if there is a spill on this.
- B. If there is a spill of chemicals outside the fumehood, evacuate the area, provide first aid to those in distress, e.g. during the emergency shower. Afterwards, clean with full equipment (labcoat/protective suit, gloves, respirator and goggles, depending on the chemical and the room is well ventilated before use.
- C. In the event of a fire, alarms, extinguish the fire using fire extinguishing equipment while the building is being evacuated and the emergency response is on the way.

REMEMBER to fill out a special form if you are exposed to carcinogenic, mutagenic and reprotoxic chemicals that are stored via the local working environment group for 40 and 5 years, respectively.

CHEMICALS

Waste



Instruction in the correct sorting and disposal of chemical waste, including waste group and waste fraction.

Instruction of other waste, including special labelling of waste.

Instruction in the correct disposal of protective equipment after use and other handling of waste, including specially marked waste.

O*	Indeholder affaldet kraftigt oxiderende stoffer (f.eks. organiske peroxider) eller reagerer affaldet med vand (voldsom reaktion, udvikling af brændbare eller sure gasser)?	NEJ
K	Indeholder affaldet kvikasilv (f.eks. kviksilvholdige batterier, lyskilder, amalgam, aktivt kul mv.)?	NEJ
Z	Indeholder affaldet spraydåser, trykflasker, tæmt emballage, medicin, isocyanater, batterier uden kvikasilv eller blandet affald i småemballage?	NEJ
T	Indeholder affaldet bekæmpelsesmidler (f.eks. pesticider) eller tæmt emballage fra bekæmpelsesmidler?	NEJ
X**	Indeholder affaldet kun uorganiske stoffer (f.eks. saltsyre, svovlsyre, salpetersyre, natronlud, cyanidbade, metalsalte eller gødning og gødningsrester)?	NEJ
A	Indeholder affaldet kun mineralolieprodukter (f.eks. smørelolie, tyngsolie eller diesellole), men ingen emulgerende stoffer?	NEJ
B	Indeholder affaldet stoffer med svovl, fluor, chlor, brom eller jod (f.eks. trichlor, freon, mercaptaner eller PCB)?	NEJ
C	Er affaldet flydende og har en brændeværdi på minimum 18 MJ/kg (f.eks. benzin, terpentin, fortynder, toluen, alkoholer eller acetone), og er vandindholdet højst 50%?	NEJ
H	Er affaldet organisk-kemisk uden halogen eller svovl (f.eks. vandbaseret lim, lak eller maling) eller blandede organiske og uorganiske stoffer	NEJ

Figur 7: Sorteringsnøgle. * Indeholder undergrupperne O₁, O₂, O₃ og O₄. ** Indeholder undergrupperne X₁, X₂ og X₃. Se tekst for yderligere forklaring.





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CHEMICAL WORK ENVIRONMENT

SUMMARY

CHEMICAL WORK ENVIRONMENT

SUMMARY

CHEMICAL WORK ENVIRONMENT - SUMMARY



1. Plan and organize the work in such a way that it can be carried out in a completely safe and healthy manner.

2. Get information about the chemical by reading the **safety data sheet**, information about which hazardous properties, handling, storage, types of personal protective equipment.

3. Check whether there are hazardous, including CRAN chemicals in the chemicals/products – this is stated on the label or in the safety data sheet- look for the pictograms and H-statements.

4. Try to replace the hazardous chemicals with less harmful chemicals (substitution). Call for less harmful alternatives from the supplier.

5. Check if the preventive measures are in order, e.g:

- * Closed machinery, appliances, equipment,
- * Well-functioning extraction/ventilation (fume hood point extractor, suction cupboards)
- * Personal protective equipment (type of gloves, respirator, safety glasses, clothing)
- * Personal hygiene
- * Requirements for special handling and storage (poison cabinet, fire storage – rules for pregnant and breastfeeding woman).
- * Requirements for special training (epoxy education).



§13. When carrying out the work, it must be ensured,

- 2. **that the danger of explosion, fire, poisoning and suffocation, etc. is effectively prevented,**
- 3. that **effective measures are taken to prevent spills, leakages and the development of dust, smoke, steam, odour, gas,** etc. where this can cause a danger of safety or health..

CHEMICAL WORK ENVIRONMENT - SUMMARY

6. Conduct a chemical risk assessment.

Think through the entire work process, make a chemical risk assessment, focusing on the scenarios where an exposure can occur and highlight what measures are established to effectively remove the exposure. Exposure to hazardous substances and materials must be eliminated or limited in connection with the performance of the work by:

- the quantity of hazardous substances and materials **must be limited** to the minimum necessary for the work (substitution if necessary);
- through the **design** of the workplace (Encapsulating the work process),
- by the use of suitable **preventive measures**, e.g. process ventilation,
- by limiting to a **minimum the number of employees** affected or at risk of being affected by substances and materials;
- through appropriate working methods, including the **safe handling**, storage and transport of hazardous substances and materials;
- by appropriate measures with regard to **personal hygiene** and cleaning of surfaces,
- and by the use of suitable **personal protective** equipment.

If there is a work process that involves exposure to the employees, **measurements** must be made, especially when it is deemed necessary for compliance with the **limit values**, cf. the Executive Order on Limit Values for Substances and Materials.

The employer must **continuously check** whether the conditions are in order, including making the **necessary measurements to carry out the control**. Measurement results must be stored and presented to the Danish Working Environment Authority on request.



CHEMICAL WORK ENVIRONMENT - SUMMARY



7. Make a written instruction that can be used for training/instruction (SOP, guidance, poster, video, etc.)

Establish common principles for instruction on working with hazardous chemicals.



§11. If an employee **work alone** during a work process and this may cause a special danger to the employee, the work must be organised in such a way that this danger is counteracted. **If the danger cannot be countered, the employee must not work alone.**

Stk. 2. **It must be ensured that only employees who have received appropriate training have access to areas where there is a particular danger.**



8. Make a procurement policy for chemicals, e.g.:

- * We want to avoid CRAN chemicals
- * Establish procedures for examining new chemicals before they are purchased
- * Establish procedures for safe shopping.

9. In the event of an accident and exposure – report it as a working environment injury and for carcinogenic, mutagenic and reprotoxic chemicals, a special form is required.

CHEMICAL RISK ASSESSMENT, TRAINING AND INSTRUCTIONS

List the hazardous chemicals



Label SDS



Chemical Risk Assessment:

Exposure

Hazards



	Konsekvenser				
	1 Minimal	2 Mindre	3 Middel	4 Højt	5 Katastrofisk
5 Ofte	5	10	15	20	25
4 Hyppigt	4	8	12	16	20
3 Stødt	3	6	9	12	15
2 Mindre hyppigt	2	4	6	8	10
1 Højt sjældent	1	2	3	4	5

Safety measures

Technical measures

Personal Protective Equipment

Disclosure of the result of the risk assessment:

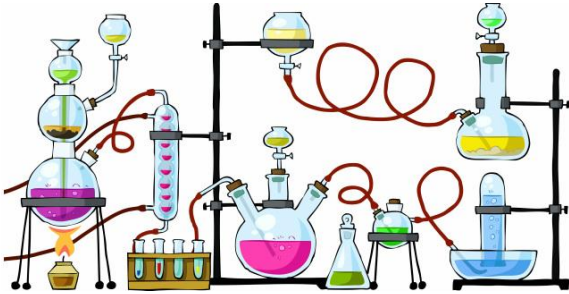
Training/ Instruction



Inspections - Audits

Result = Desired behaviour 😊

SAFE WORK = GOOD RESULTS



- ✓ Planning and preparation (Prep)
- ✓ Procedures/instructions
- ✓ Facilities/Equipment
- ✓ Skills/competences
- ✓ Practice



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