## CHEMICAL RISK ASSESMENT







### CRA COURSE - AGENDA

- 1. Chemical Risk Assesment.
- 2. Training and instruction.
- 3. Chemical Work Environment Summary.









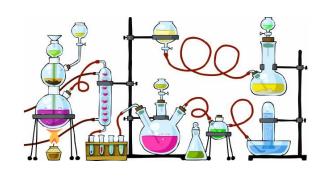
#### Regulation on the execution of work no. 1839 from 14. December 2023:

- § 4. The work must, at all stages, be planned and organized in such a way that it can be carried out in a completely safe and healthy manner.
- §8 In the execution of the work, the age, insight, work ability and other prerequisites of the employee must be taken into account.
- **§ 16.** Unnecessary exposure to substances and materials must be avoided. The impact of substances and materials at work must therefore be reduced as much as reasonable taking into account the technical progress, and the limit values given by Arbejdstilsynet must not be exceeded.
- § 18. The employer must ensure that each individual employee, regardless of the nature and duration of the employment relationship, receives adequate and appropriate training and instruction in performing the work in a safe manner.
- **§20**. The employer must ensure that employees from **a foreign company**, who perform work at the company receive appropriate instruction about the safety and health conditions at the company that are important for their work.





#### SAFE WORK = GOOD RESULTS



- ✓ Planning and prepartion (Prep)
- ✓ Procedures/instructions
- √ Facilities/Equipment
- ✓ Skills/competences
- ✓ Practice
- ✓ Realistic scenarios.





### CHEMICAL RISK ASSESMENT

Executive Order on Work with Substances and Materials no. 381 from 12. April 2023:

Chapter 3 – Risk assesment § 6 + including following requirements:

There must be a list/register of all dangerous substances and mixtures.
You must consider substitution.
It must be made on all hazardous substances and mixtures found in the workplace.
It must be made on all processes developing hazardous substances.
It must be in writing.
It must be available to all employees.
New activities must only be initiated once a risk assesment has been carried out .
Risk assesment for carcinogenic, mutagenic and reproductive toxic chemicals must be approved by the local
occupational health and safety organisation before starting the work.
Must be revised when changes are made - in any case must be revised <b>every third year</b> .
Can be in enalish if everone in the workplace speaks and understand enalish





#### WORK PROCES FOR CHEMICAL RISK ASSESMENT

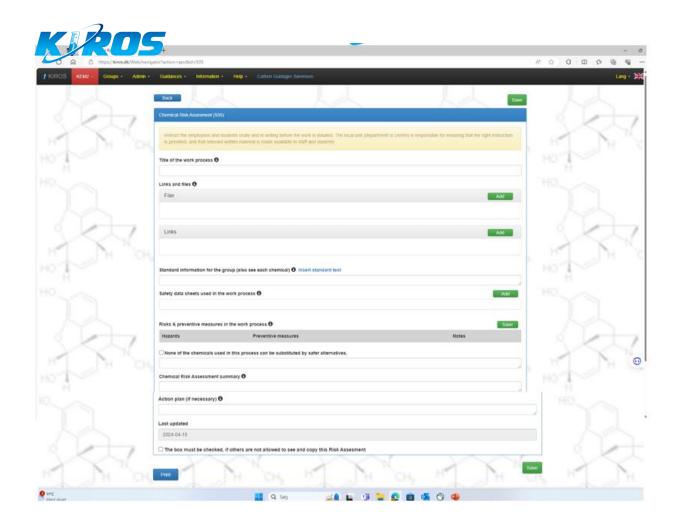


"Exposure = dangerousness \* concentration \* duration \* number





#### TEMPLATE FOR CHEMICAL RISK ASSESMENT



At BCE you have a template I Labbook







## EKSEMPEL KEMISK RISKO VURDERING I KIROS – KOGNING AF SALPETERSYRE I MIKROOVN.

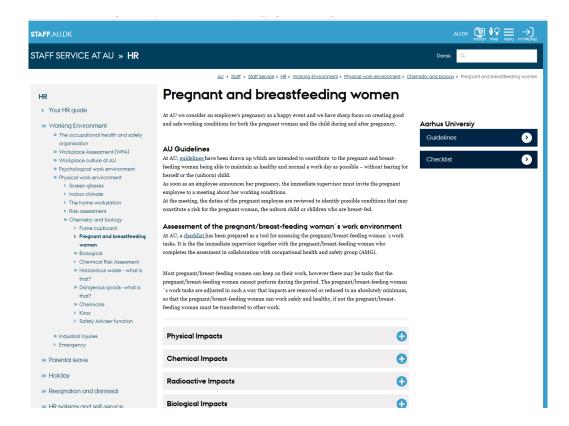


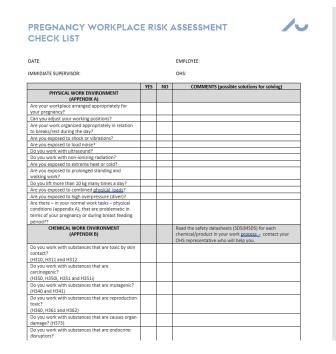
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		ld - Ring 1-1-2.		
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		påvirkning		
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Miiiii	tilsætning	1 time	Tooksolding for	Front
Kogning af prøver i mikooxo	Prøver kan eksplodere ved	1 time 1 gang per, måned	Instruktion for mikroovn og	Først håndter
	forkert		oplukning af prøver	prøver efter
	håndtering		SKAL følges	afkøling
Håndtering af prøver efter oplukning	Risiko for kontakt	5 ml pr. prøve	Brug kittel,	
og før analyse	ved indånding og	< 2min/enhed	handsker, briller og	
	hudkontakt ved håndtering før	1 gang per. måned	arbejd i stinkskab	
	analyse			
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	ingen risiko f	or udsættelse f	or farlige kemik	calier.
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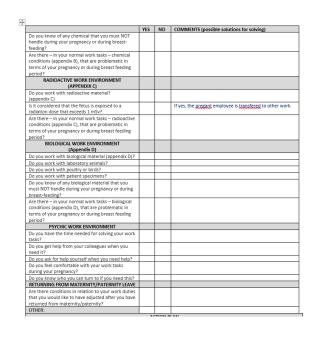




# TEMPLATE FOR PREGNANT AND BREAST-FEEDING WOMEN - RISK ASSESMENT



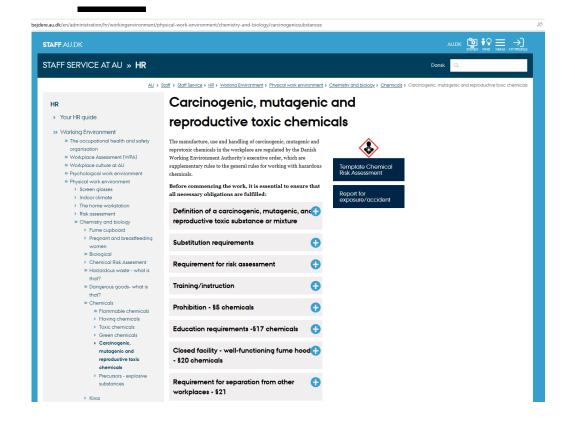


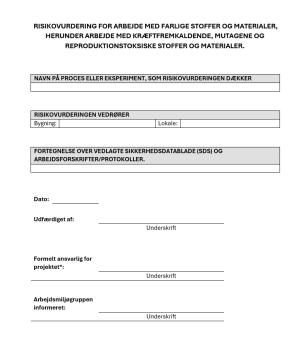


https://medarbejdere.au.dk/en/administration/hr/workingenvironment/physical-work-environment/chemistry-and-biology/pregnant-and-breastfeeding-women



### TEMPLATE FOR **CR**AN RISK ASSESMENT



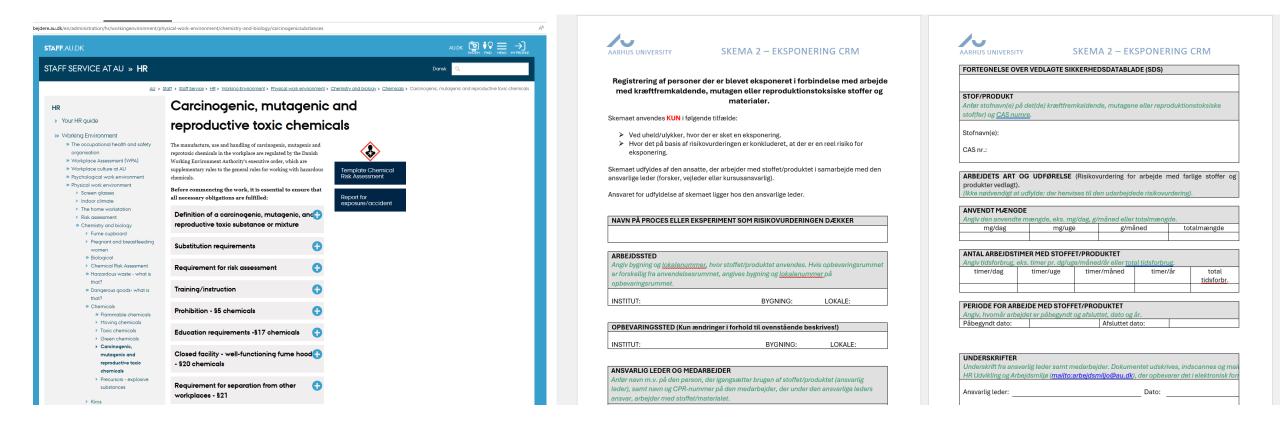


BESKRIVELSE AF ARBEJDSPROCES	SEN
En oversigt over arbejdsprocessen ka	an evt. laves, som et flowdiagram med opdeling i
delprocesser (ikke absolut nødvendi)	gt). I stedet for at beskrive arbejdsprocessen her kan
der henvises til relevant(e) arbejdsfor	rskrift(er), der vedlægges skemaet.
ANVENDTE STOFFER og PRODUKTE Her oplistes de anvendte stoffer og n	
SUBSTITUTIONSOVERVEJELSER	
	f forsøg og overvejelser i forhold til substitution af
	ser. Husk, at det også er substitution at anvende små
mængder i stedet for store mængder substitutionsovervejelser!	. Bemærk, at det er lovkrav, at man foretager sådanne
substitutionsovervejetser!	
Her oplistes de væsentlige farer, f.ek	STOFFER OG PRODUKTER s. kræftfremkaldende, mutagene eller
VÆSENTLIGE FARER FRA FARLIGE: Her oplistes de væsentlige farer, f.ek reproduktionstoksiske farer.	
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https://medarbejdere.au.dk/en/administration/hr/workingenvironment/physical-work-environment/chemistry-and-biology/carcinogenicsubstances



## §45 ACCIDENTS – EXPOSURE TO CARCINOGENIC, MUTAGENIC AND/OR REPRODUCTIVE TOXIC CHEMICALS.



§45 An accident form must be completed **if an exposure has occurred**. The form is sent to AU HR, via your local occupational health and safety organisation – **the form is stored for 40 years for carcinogenic chemicals and 5 years for reprotoxic chemicals.** 





## TRAINING AND INSTRUCTION







#### TRAINING AND INSTRUCTION - NR. 381 FRA 12. APRIL 2023



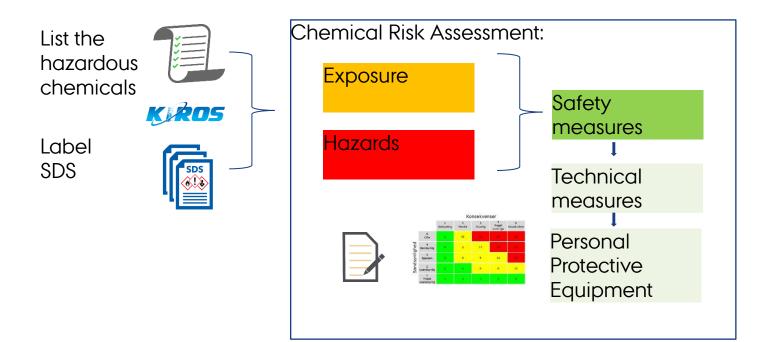
The purpose of training and instruction is for the employee to know the dangers and risks that may be associated with the work. Training and instruction must include at least the following:

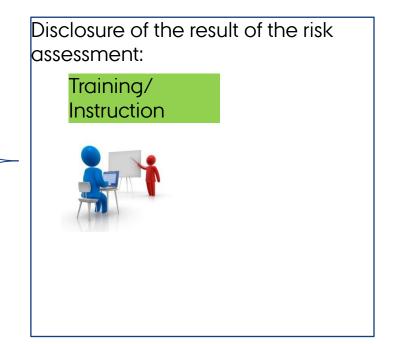


- Instruction as to where hazardous chemicals are found, as well as an instruction in reading hazard labelling and safety data sheets.
- 2. Instruction in safe handling, use and storage, including any restrictions on use.
- 3. Instruction in proper use of safety measures and use of personal protective equipment and their locations in the workplace.
- 4. Instruction in safety measures in case of an accident, e.g. fire, spillage, etc.
- 5. Instruction in proper diposal of chemical waste, including personal protective equipment after use and other information about handling waste, such as specially labeled waste.



#### CHEMICAL RISK ASSESSMENT, TRAINING AND INSTRUCTIONS





Inspections - Audits

Result = Desired behaviour ©





# CHEMICAL WORK ENVIRONMENT

## SUMMARY





#### CHEMICAL WORK ENVIRONMENT - SUMMARY



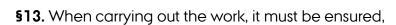
1.Plan and organize the work in such a way that it can be carried out in a completely safe and healthy manner.

**2.Get information** about the chemical by reading the **safety data sheet**, information about which hazardous properties, handling, storage, types of personal protective equipment.

- **3.** Check whether there are hazardous, including CRAN chemicals in the chemicals/products this is stated on the label or in the safety data sheet- look for the pictograms and H-statements.
- 4. Try to replace the hazardous chemicals with less harmful chemicals (substitution). Call for less harmful alternatives from the supplier.

5. Check if the preventive measures are in order, e.g.:

- \* Closed machinery, appliances, equipment,
- \* Well-functioning extraction/ventilation (fumehood point extractor, suction cupboards)
- \* Personal protective equipment (type of gloves, respirator, safety glasses, clothing)
- \* Personal hygiene
- \* Requirements for special handling and storage (poison cabinet, fire storage rules for pregnant and breastfeeding woman).
- \* Requirements for special training (epoxy education).



- 2. that the danger of explosion, fire, poisoning and suffocation, etc. is effectively prevented,
- 3. that effective measures are taken to prevent spills, leakages and the development of dust, smoke, steam, odour, gas, etc., where this can cause a danger of safety or health..





#### CHEMICAL WORK ENVIRONMENT - SUMMARY



#### Conduct a chemical risk assessment.

Think through the entire work process, make a chemical risk assessment, focusing on the scenarios where an exposure can occur and highlight what measures are established to effectively remove the exposure. Exposure to hazardous substances and materials must be eliminated or limited in connection with the performance of the work by:

- the quantity of hazardous substances and materials **must be limited** to the minimum necessary for the work (substitution if necessary);
- through the design of the workplace (Encapsulating the work process),
- by the use of suitable **preventive measures**, e.g. process ventilation,
- by limiting to a minimum the number of employees affected or at risk of being affected by substances and materials;
- through appropriate working methods, including the safe handling, storage and transport of hazardous substances and materials;
- by appropriate measures with regard to personal hygiene and cleaning of surfaces,
- andby the use of suitable personal protective equipment.

If there is a work process that involves exposure to the employees, **measurements** must be made, especially when it is deemed necessary for compliance with the **limit values**, cf. the Executive Order on Limit Values for Substances and Materials.

The employer must **continuously check** whether the conditions are in order, including making the **necessary measurements to carry out the control**. Measurement results must be stored and presented to the Danish Working Environment Authority on request.





#### **CHEMICAL WORK ENVIRONMENT - SUMMARY**







7. Make a written instruction that can be used for training/instruction (SOP, guidance, poster, video, etc.)

Establish common principles for instruction on working with hazardous chemicals.

**§11.** If an employee **work alone** during a work process and this may cause a special danger to the employee, the work must be organised in such a way that this danger is counteracted. **If the danger cannot be countered, the employee must not work alone.** 

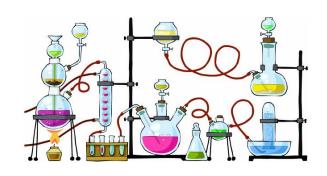
Stk. 2. It must be ensured that only employees who have received appropriate training have access to areas where there is a particular danger.

- 8. Make a procurement policy for chemicals, e.g.:
  - \* We want to avoid CRAN chemicals
  - \* Establish procedures for examining new chemicals before they are purchased
  - \* Establish procedures for safe shopping.

9. In the event of an accident and exposure – report it as a working environment injury and for carcinogenic, mutagenic and reprotoxic chemicals, a special form is required.



#### SAFE WORK = GOOD RESULTS



- ✓ Planning and prepartion (Prep)
- ✓ Procedures/instructions
- √ Facilities/Equipment
- √ Skills/competences
- ✓ Practice







#### § 20 CLOSED FACILITY AND OTHER REQUIREMENTS



For many of the carcinogenic, mutagenic and reprotoxic chemicals listed in the "cancer" declaration Annex 1 and 2, it is stated next to Laboratory use § 20. This means that the work process may only take place in a closed facility or in any other way that prevents the release of the substances or materials, so that any influence from this is excluded to the extent.

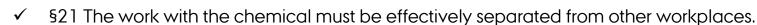
A well-functioning fumehood, where inspections/measurements are carried out before use, checked annually by AU facility and have a certificate of trace gas measurement, can meet the above conditions.

Good laboratory practice for fumehoods, such as hatch opening, alarming, setting up equipment in relation to flow, cleaning, etc. must be followed.

**Example:** Chloroform, dichlormethan and formaldehyde.

#### There may be other requirements.

- § 5 Prohibition of use, the Danish Working Environment Authority may permit a deviation, requires an application. **Example:** Benzidin, 2-naphthylamin and 4-aminobiphenyl.
- § 17 may only be handled by an employee with a special section 17 education. **Example:** Work involving exposure to fumes from metal welding (welding fumes).



- § 32 must be stored behind a lock.
- § 30-34 containers must be marked according to CLP, waste must be marked with the yellow cancer mark.
- §45 Accidents go to next slide.
- § 47-50 requires special approval from the Danish Working Environment Authority before work can begin.

**Example**: Hexachlorbenzen, p-cresidin and 1,2-dimethylhydrazine.





26. JUNI 2025 KEMIKALIENETVÆRKET

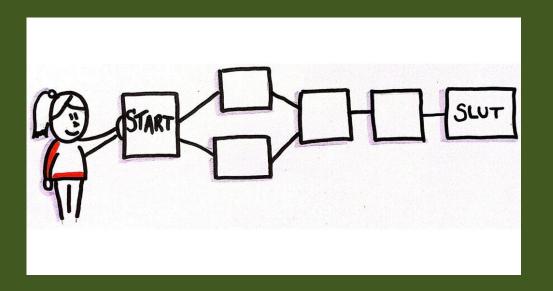
## **EXTRA**

# GOOD ADVICES FOR CHEMICALS





# GOOD ADVICES FOR CHEMICALS











Is the chemical received hazardous?

Can the hazard label be read and understood? CLP-marking.

Was a Safety Data Sheet (SDS) included or a link to it? Is the chemical registered in Kiros?















Ulykke i Tianjin 2015



How should the chemical be stored, are there special conditions that must be taken into account?

- Toxic chemicals (H300, H301, H310, H311, H330, H331 and H370),
   Carcinogenic (H350),
   Mutagenic (H340),
   Reproductive toxic (H360) there is a requirement for storage under lock <u>Sikker opbevaring af gifte (mst.dk)</u>
- Flammable liquids are limited by storage units Brandfarlige og brændbare væsker (brs.dk)



• Gasses are limited by storage units - Microsoft Word - 101217\_Vejledning om gasser.doc (bsik.dk)



• Corrosive chemicals must be stored below eye level.



Chemicals that react dangerously with each other must not be stored together - Segregation.
 Example: Acids and bases - <u>Opbevaring af laboratoriekemikalier - HK (yumpu.com)</u>



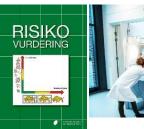




Is a **chemical risk assesment** prepared?

Which **preventive measures** should be used?

Which **personal protective equipments** should be used?









Is a training/instruction performed?

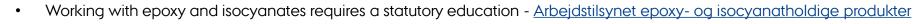
Are there any special rules that are taken into account before the work begins?

• Working with carcinogenic and mutagenic chemicals requires a risk assessment, which must first be approved by the local AMG. Foranstaltninger til forebyggelse af kræftrisikoen ved arbeide med stoffer og materialer - Arbeidstilsynet



Working with flammable liquids > 10 liters and explosive chemicals requires an assessment of whether it is an ATEX zone or not. If there
are ATEX zones, an ATEX risk assessment (WPA) must be prepared.

Bekendtgørelse om elektrisk materiel og elektriske sikringssystemer til anvendelse i en potentielt eksplosiv atmosfære (retsinformation.dk)





There are restrictions for pregnant and breastfeeding women on which chemicals they can handle, a risk assessment must be carried out.
 Gravides og ammendes arbejdsmiljø - Arbejdstilsynet (at.dk)



Working with pesticides may require special training -Professional bruger (mst.dk)

















What should happen for each point where a risk of exposure has been identified in the event of an accident?

How is waste collected?

Should personal protective equipment be used?

Where is the fire extinguishing equipment, running water, emergency shower, eyewash etc.?

Should the area be closed off and building evacuated?

#### F.eks.:

- A. If a chemical spill occurs in the fumehood, collect it with damp paper that is collected for the waste container, change gloves and possibly labcoat if there is a spill on this.
- B. If there is a spill of chemicals outside the fumehood, evacuate the area, provide first aid to those in distress, e.g. during the emergency shower. Afterwards, clean with full equipment (labcoat/protective suit, gloves, respirator and goggles, depending on the chemical and the room is well ventilated before use.

C. In the event of a fire, alarms, extinguish the fire using fire extinguishing equipment while the building is being evacuated and the emergency response is on the way.

REMEMBER to fill out a special form if you are exposed to carcinogenic, mutagenic and reprotoxic chemicals that are stored via the local working environment group for 40 and 5 years, respectively.







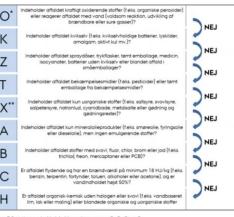




Instruction in the correct sorting and disposal of chemical waste, including waste group and waste fraction.

Instruction of other waste, including special labelling of waste.

Instruction in the correct disposal of protective equipment after use and other handling of waste, including specially marked waste.



Figur 7: Sorteringsnegle. \* Indeholder undergrupperne O<sub>2</sub>, O<sub>3</sub> og O<sub>4</sub>.
\*\* Indeholder undergrupperne X X og X Se telest for veterlinere fryklaring.

Indeholder et stof der er omfattet af dansk

arbejdsmiljøregulering med hensyn til kræftrisiko

